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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/688,031	10/15/2003	Mark A. Clarner	05918-339001 / VGCP NO. 6	2175
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P.O. BOX 1022 MINNEAPOLIS, MN 55440-1022			RODRIGUEZ, RUTH C	
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SHORTENED STATUTOR	XY PERIOD OF RESPONSE	MAIL DATE	DELIVERY MODE	
3 MONTHS		01/25/2007	PAPER	

Please find below and/or attached an Office communication concerning this application or proceeding.

If NO period for reply is specified above, the maximum statutory period will apply and will expire 6 MONTHS from the mailing date of this communication.

	Application No.	Applicant(s)			
	10/688,031	CLARNER, MARK A.			
Office Action Summary	Examiner	Art Unit			
	Ruth C. Rodriguez	3677			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY IS SET TO EXPIRE 3 MONTH(S) FROM THE MAILING DATE OF THIS COMMUNICATION. - Extensions of time may be available under the provisions of 37 CFR 1.136(a). In no event, however, may a reply be timely filed after SIX (6) MONTHS from the mailing date of this communication. - If the period for reply specified above is less than thirty (30) days, a reply within the statutory minimum of thirty (30) days will be considered timely. - If NO period for reply is specified above, the maximum statutory period will apply and will expire SIX (6) MONTHS from the mailing date of this communication. - Failure to reply within the set or extended period for reply will, by statute, cause the application to become ABANDONED (35 U.S.C. § 133). Any reply received by the Office later than three months after the mailing date of this communication, even if timely filed, may reduce any earned patent term adjustment. See 37 CFR 1.704(b).					
Status					
1) Responsive to communication(s) filed on 20 O	ctober 2005.				
·	Since this application is in condition for allowance except for formal matters, prosecution as to the merits is closed in accordance with the practice under <i>Ex parte Quayle</i> , 1935 C.D. 11, 453 O.G. 213.				
Disposition of Claims					
 4) Claim(s) 1-5,8-16,21-27,30,31,35-38,40-42,46-50,52,56 and 57 is/are pending in the application. 4a) Of the above claim(s) is/are withdrawn from consideration. 5) Claim(s) is/are allowed. 6) Claim(s) 1-5,8-16,21-27,30,31,35-38,40-42,46-50,52,56 and 57 is/are rejected. 7) Claim(s) is/are objected to. 8) Claim(s) are subject to restriction and/or election requirement. 					
Application Papers					
 9) ☐ The specification is objected to by the Examiner. 10) ☐ The drawing(s) filed on 15 October 2003 is/are: a) ☐ accepted or b) ☐ objected to by the Examiner. Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a). Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d). 11) ☐ The oath or declaration is objected to by the Examiner. Note the attached Office Action or form PTO-152. 					
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No. 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s)					
1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO-1449 or PTO/SB/08) Paper No(s)/Mail Date 4) Interview Summary (PTO-413) Paper No(s)/Mail Date 5) Notice of Informal Patent Application (PTO-152) Other:					

DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1, 8-16, 23, 46, 52, 56 and 57 are rejected under 35 U.S.C. 102(b) as being anticipated by Thomas et al. (US 5,116,563).

A touch fastener component (20) has a sheet-form base (24) and an array of fastener elements (22). Each fastener element comprises a molded stem (28) and a head (30). The stem extends outwardly from and integrally with the sheet-form base (Figs. 1, 7A, 7B, 9A and 9B). The head extends forward from a distal end of the stem to a tip (Figs. 1, 7A, 7B, 9A and 9B). The head has a lower surface forming a crook that retaining loops (C. 1, L.12-26). The head has an overall height, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the head, that is greater than 55 percent of an overall height of the fastener element, measured perpendicular to the sheet-form base (Figs. 1, 7A, 7B, 9A and 9B). A ratio of an overall height of the crook, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the crook, to an entrance

Application/Control Number: 10/688,031

Art Unit: 3677

height measured perpendicular to the sheet-form base below a lowermost extent of the tip, is greater than 0.6 (Figs. 1, 7A, 7B, 9A and 9B).

The overall head height is less than 60 percent of the overall height of the fastener element (Figs. 7A and 9A).

The tip extends toward the base (Figs. 1, 7A, 7B, 9A and 9B).

The lower surface of the head is arched (Figs. 1, 7A, 7B, 9A and 9B).

The head and the stem form a unitary molded structure (Figs. 1, 7A, 7B, 9A and 9B).

The head has a surface of resin (Figs. 1, 7A, 7B, 9A and 9B).

The stem has opposing surfaces (Figs. 1, 7A, 7B, 9A and 9B).

The stem and the head have side surfaces lying in parallel planes (Figs. 1, 7A, 7B, 9A and 9B).

The crook overhangs a surface of the stem (Figs. 1, 7A, 7B, 9A and 9B).

The overhung stem surface extends at an inclination angle of between about 20 to 30 degrees with respect to a normal to the base (Figs. 1, 7A, 7B, 9A and 9B).

The fastener elements together cover at least 20 percent of an overall area of the base from which the fastener elements extend (Figs. 1, 7A, 7B, 9A and 9B).

Regarding claim 46, the rejection of claim 1 meet the limitations of claim 46.

The crook defines an under crook angle of at least 180 degrees (Figs. 1, 7A, 7B, 9A and 9B).

Page 4

3. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:

- (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 4. Claims 1-5, 8-16, 21-27, 30, 31, 34-38, 40-42, 46-50, 52, 56 and 57 are rejected under 35 U.S.C. 103(a) as being unpatentable over Gallant et al. (US 2003/0012921 A1) in view of Thomas.

Gallant discloses a touch fastener component has a sheet-form base (under 260) and an array of fastener elements (260). Each fastener element comprises a molded stem (262) and a head (264). The stem extends outwardly from and integrally with the sheet-form base (Paragraphs 0076-0080). The head extends forward from a distal end of the stem to a tip (Figs. 11-12B). The head has a lower surface forming a crook that retaining loops (Figs. 11-12B). Gallant fails to disclose that the head has an overall height, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the head, that is greater than 55 percent of an overall height of the fastener element, measured perpendicular to the sheet-form base and that a ratio of an overall height of the crook, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the crook, to an entrance height measured perpendicular to the sheet-form base below a lowermost extent of the tip, is greater than 0.6. However, it Thomas teaches a touch fastener having all the

features mentioned above in paragraph 3 for the rejection of claims 1 and 8-16, 23,46, 52, 56 and 57. Thomas teaches that the overall height of the head and the ratio of crook with respect of the entrance provide the advantage of penetrating deeper into the loops and thereby allowing the heads to intercept or engage a greater number of strands or fibers (C. 9, L. 62-68 and C. 10, L. 1-2). Therefore, it would have been obvious to one having ordinary skill in the art at the time the invention was made to have the head has an overall height, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the head, that is greater than 55 percent of an overall height of the fastener element, measured perpendicular to the sheet-form base and that a ratio of an overall height of the crook, measured perpendicular to the sheet-form base from a lowermost extent of the tip to an uppermost extent of the crook, to an entrance height measured perpendicular to the sheet-form base below a lowermost extent of the tip, is greater than 0.6 as taught by Thomas in the touch fastener disclosed by Gallant. Doing so, improves the engagement between the hook component and a loop component because it provides the advantage of penetrating deeper into the loops and thereby allowing the heads to intercept or engage a greater number of strands or fibers.

Gallant also discloses that:

- Each fastener element has multiple heads extending in different directions
 and forming separate crooks (Figs. 11-12B).
- Each fastener element has two heads (264) extending in essentially opposite directions (Figs. 11-12B).

- Each fastener element defines an upper well between two oppositely-directed heads (Figs. 11-12B). The well extends down to a height measure perpendicular to the base, of at least 70 percent of the overall height of one of the two oppositely-directed heads (Figs. 11-12B).
- Each fastener element has an overall length between opposite extents of the oppositely-directed heads, measured parallel to the base, of at least 1.8 times the overall height of the fastener element (Figs. 11-12B).
- The modified overall head height in accordance with the teachings of Thomas can less than 60 percent of the overall height of the fastener element.
 - The tip extends toward the base (Figs. 11-12B).
 - The lower surface of the head is arched (Figs. 11-12B).
 - The head and stem form a unitary molded structure (Figs. 11-12B).
- The head has a surface of resin cooled against a mold surface (Figs. 1 and 6a-7b.
 - The stem has opposing surfaces (Figs. 1 and 6a-7b).
- The stem and head have side surfaces lying in parallel planes (Figs. 1 and 6a-7b).
 - The crook overhangs a surface of the stem (Figs. 1 and 6a-7b).
- The overhung stem surface extends at an inclination angle of between about 20 and 30 degrees with respect to a normal to the base (Figs. 1 and 6a-7b).

Gallant fails to disclose that the touch fastener component further comprises a backing material laminated to a side of the base opposite the fastener elements.

However, it would have been obvious to one having ordinary skill in the art at the time the invention was made to have the touch fastener component further comprises a backing material laminated to a side of the base opposite the fastener elements since the Examiner takes Official notice that having a fastener with two crook being provided with an upper well is well known in the touch fastener art.

Gallant fails to disclose that the fastener elements are arranged in a density of at least 350 fastener elements per square inch of the base. However, it would have been obvious to one having ordinary skill in the art at the time of applicant's invention to have the fastener elements are arranged in a density of at least 350 fastener elements per square inch of the base since the Examiner takes Official notice that having a fastener with two crook being provided with an upper well is well known in the touch fastener art.

Gallant fails to disclose that the fastener elements together cover at least 20 percent of an overall surface area of the base from which the fastener elements extend. However, it would have been obvious to one having ordinary skill in the art at the time the invention was made to have the fastener elements together cover at least 20 percent of an overall surface area of the base from which the fastener elements extend since the Examiner takes Official notice that having a fastener with two crook being provided with an upper well is well known in the touch fastener art.

Regarding claim 24, a combination of claims 1 and 3 will yield the limitations recited in claim 24.

Both of the modified heads in accordance with the teaching of Thomas will have overall heights that are greater than half of the overall height of the fastener.

Regarding claim 35 having similar limitations to claim 1, Thomas and Gallant fail to disclose that the fastener element has a bulk aspect defined as a ratio of the product of an overall length of the fastener element, measured parallel to the sheet-form base in the engagement direction above an elevation of the tip, and fastener element thickness, measured parallel to the sheet-form base and the engagement direction at the elevation of the tip, to an overall height of the fastener element, measured perpendicular to the sheet-form base, of more than 0.020 inch (0.51 mm). However, it would have been obvious to one having ordinary skill in the art at the time the invention was made to have an a bulk aspect defined as a ratio of the product of an overall length of the fastener element, measured parallel to the sheet-form base in the engagement direction above an elevation of the tip, and fastener element thickness, measured parallel to the sheet-form base and the engagement direction at the elevation of the tip, to an overall height of the fastener element, measured perpendicular to the sheet-form base, of more than 0.020 inch (0.51 mm) since it has been held that the optimization of proportions in a prior art device is a design consideration within the skill of the art. In re Reese, 290 F.2d 839, 129 USPQ 402 (CCPA 1961). Especially since the prior art device has the structural limitations required with respect to the height of the crook with respect to the overall height of the fastener.

Regarding claim 46, the rejection of claim 1 meet the limitations of claim 46.

Application/Control Number: 10/688,031 Page 9

Art Unit: 3677

Response to Arguments

5. Applicant's arguments filed 13 November 2006 have been fully considered but they are not persuasive.

- 6. Regarding claims 1, 8-16, 23, 46, 52, 56 and 57, the Applicant argues that Thomas is directed to a method to make a hook fastener and that Thomas fails to disclose the claimed invention because the disclosure fails to provide any specific dimensions for the different elements of the hook fastener and the figures are not to scale. This argument fails to persuade. The Examiner acknowledges that Thomas fails to provide any specific dimension for the different elements and that the figures are not to scale, however, the independent claims rejected with Thomas are not claiming any specific dimensions for the hook fastener. The claims are reciting ratios between some of the different elements of the hook fastener. Although the drawings are not to scale, the drawings illustrates the proportions of the different elements for the hook fastener that will be resulting from the method disclosed by Thomas. The hook fastener illustrated in Figures 7A and 9A meet the ratios since these figures disclose that the resulting hook has the head of the hook has an overall height that is greater than 55 percent of an overall height of the hook.
- 7. Regarding claims 1-5, 8-16, 21-27, 30, 31, 34, 46-50, 52, 56 and 57, the Applicant argues that the combination of Gallant and Thomas fails to meet the claim limitations because Thomas fails to disclose the claimed ratio. The Examiner fails to be persuaded by this argument. As discussed in the previous paragraph, Thomas does

disclose the claimed invention. The claims recited at the beginning of this paragraph remain rejected since the Applicant fails to point out any other deficiencies of the combination of Gallant and Thomas.

8. Applicant's arguments with respect to claims 35-38 and 40-42 have been considered but are moot in view of the new ground(s) of rejection.

Conclusion

The prior art made of record and not relied upon is considered pertinent to applicant's disclosure.

Billarant (US 3,417,440), Thomas (US 5,586,371), Miller et al. (US 6,054,091), Kennedy et al. (US 6,248,419 B1) and Chesley et al. (US 6,579,161) are cited to show state of the art with respect to touch fasteners having some of the features being claimed by the current application.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Ruth C. Rodriguez whose telephone number is (571) 272-7070. The examiner can normally be reached on M-F 07:15 - 15:45.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, J. J. Swann can be reached on (571) 272-7075.

Submissions of your responses by facsimile transmission are encouraged. The fax phone number for the organization where this application or proceeding is assigned is (571) 273-8300.

Application/Control Number: 10/688,031

Art Unit: 3677

Page 11

Any inquiry of a general nature or relating to the status of this application or proceeding should be directed to the receptionist whose telephone number is (571) 272-6640.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Ruth C. Rodriguez Patent Examiner Art Unit 3677

rcr January 22, 2007

> ROBERT J. SAMDY PRIMARY EXAMINER